

5148379



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

Matte Black

D2680-041
Job Sheet 189469



Part No: D2680-041

Job Qty: 4 pcs

Part Name: Nut Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/24/19

Job Tracking No:

Due Date: 3/1/19

Created By: Jesse White

Type: SOLD

Description: matte black

Note: DWG REV B1 IPP: D 04.10.01 Added Steps 2-4, 7-8 KJ/JLM IPP Rev:E Now on WaterJet 06-10-12 JLM IPP
rev F QC5 after c'sink 07.07.05 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Waterjet - Flow - 1	4 pcs	3/1/19	3/1/19	0.00	0.12	Waterjet - Flow	TW
150	Powdercoat - 2 White G(S) - B4B	4 pcs	3/1/19	3/1/19	0.00	0.03	Powdercoat - 1 - B4B	
							Powdercoat - 2 - B4B	BL 19-01-28
							Powdercoat - 3 - B4B	
							Powdercoat - 4 - B4B	
160	QC 3	4 pcs	3/1/19	3/1/19	0.00	0.00	QC 3 - 10	JL 19-1-29
							QC 3 - 13	
							QC 3 - 15	
							QC 3 - 17	
							QC 3 - 18	
							QC 3 - 2	
							QC 3 - 26	
							QC 3 - 28	
							QC 3 - 3	
							QC 3 - 30	
							QC 3 - 34	
							QC 3 - 36	
							QC 3 - 38	
							QC 3 - 41	
							QC 3 - 51	
							QC 3 - 58	
							QC 3 - 59	
							QC 3 - 6	
							QC 3 - 68	
							QC 3 - 9	
170	Small Fab - 3 - B4B	4 pcs	3/1/19	3/1/19	0.00	0.14	Small Fab - 1 - B4B	N/A
							Small Fab - 2 - B4B	
							Small Fab - 3 - B4B	
							Small Fab - 4 - B4B	
							Small Fab - 5 - B4B	

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Entered: _____ Date: _____

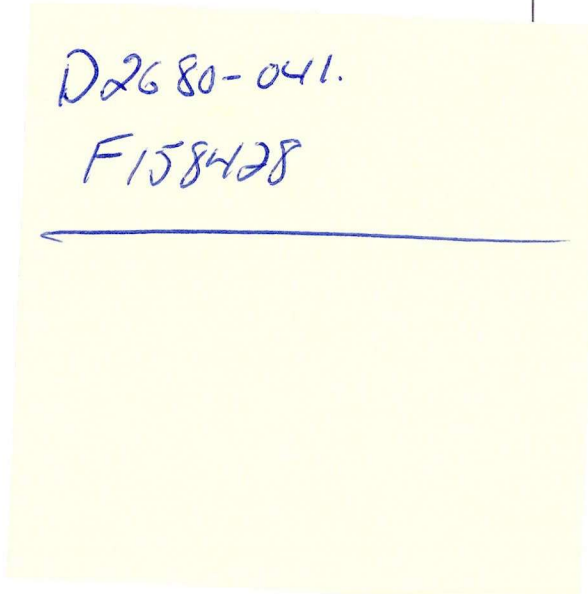
WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No.

Route update only

Job: _____		DISPOSITION		DEPARTMENT/PROCESS	
Part No. _____				☐ (Non-AW) ☐ Engineering	
Date : _____		Sequence #:		Part AEROSPACE Container No: S148379 Part: D2680 - 041 Job No: 189469 Serial No/Batch: S148379 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's	
Description Work Order Deviation				Dart Aerospace Ltd. 1270 Aberdeen Street Hemel Hempstead, ON K0A 1K7 CANADA TEL: 1 813 632-1520 Email: sales@dartae.com www.dartaerospace.com	
				By _____ Supervisor _____ Coordinator _____	
Root Cause					
Operator	☐	Pressure/Forced	☐	Contamination	☐
Manufacturing Process	☐	Bending	☐	Misaligned/off center	☐
Equip/Tooling	☐	Crushing	☐	BOM/Route	☐
Handling/Presservation	☐	Cracks	☐	Broken/Damage/Defect	☐
Material	☐	Crimp/Kink/Ripple/Wave/Twist	☐	Incomplete/Unclear Instructions	☐
Product Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Process Improvement	☐	Mislabeled	☐	Fit/Function	☐
Human Factors	☐	Other/Details:			
				Power Loss/Surge	☐
				Folio/Program	☐
				Grain Direction	☐
				Weld	☐
				Wrong Stock Pulled	☐
				Out of Sequence	☐
				Off-set/Set-up	☐
				Positioned Wrong	☐
				Outside Tolerance	☐
				Drawing	☐
				Finish	☐
				Part Lost/Missing	☐
				Misread	☐

				Small Fab - 6 - B4B		
				Small Fab - 7 - B4B		
180 QC 5	4 pcs	3/1/19	0.00 0.00	QC 5 - 10		
				QC 5 - 12		
				QC 5 - 17		
				QC 5 - 18		
				QC 5 - 19		
				QC 5 - 22		
				QC 5 - 24		
				QC 5 - 3		
				QC 5 - 38		
				QC 5 - 42		
				QC 5 - 43		
				QC 5 - 49		
				QC 5 - 51		
				QC 5 - 58		
				QC 5 - 68		
				QC 5 - 9		
				QC 5 - 50		
				QC 5 - 30		
				190 Packaging 3-1 - Stock - B4B	4 pcs	3/1/19
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B	FP-001	HD 19-11-20
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				200 QC 21 - SA	4 pcs	3/1/19
Part Op 100 - 1-Cut as per Dwg D2680 <i>M B8839</i> Descriptions: 150 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel), START TIME: <i>12:20</i> CUT: <i>3:00</i> FINISH: <i>10:50</i> 160 - (QC3- Inspect Part Finish) 170 - Install Nut Plate as per Dwg D2680 180 - (QC5- Inspect part completeness to step on W/O) 190 - (Identify as per dwg & Stock Location: _____), LOCATION :LG001 200 - (QC21- Final Inspection - Work Order Release)						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2680-041	Nut Plate	4 pcs (1 ea)	100-Waterjet - Flow - 1	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	D2680-041	4	35	0
Part Specifications				
Specifications could not be found.				

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Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					